

**\*85344\***

Page 1

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**\* 1 \***

**Cust Item ID:**

**\* 1 \***

**Customer:**

**Reference:**

Date: 12-06-04

### Tooling:

Date:

Run Start \*NR1\*

Date:

**SPC (Y/N):**

Date:

Stop \*NR2\*

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**\*85344\***

Page 2

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 6/6/2012      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 6/20/2012      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

## Operation Description

## Set Up/ Run Hours

## Tool ID

Tool #

## Plan Code

**Accept  
Qty**

Reject  
Qty 2Reject  
Number

**Insp.  
Stamp**

130

Identify as per dwg & Stock Location:

0.00

**\*130\***

## Memo

0.00

## Packaging

## Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***


## Memo

0.00

QC

## Quality Control

Qty	Qty	Number	Stamp
		10/26/10	(1)

12/6/18 

MF  
12-06-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 06, 2012 3:46:16 PM

Page 1

Work Order.ID: 85344

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/6/2012

Required Date: 6/20/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC  
IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200 Placard, Max Load		Manufactured	No				Each	17.0000		1	54		
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST093		17							
				72051		1							
				82827		4							
				84416		12							
D2530 Handle Weldment		Manufactured	No			100	Each	6.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST506		6							
				82895		1							
				83423		5							
D2535 Spring		Manufactured	No			100	Each	71.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST504		71							
				83545		71							
D2537 Bushing		Manufactured	No			100	Each	38.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST504		38							
				82896		38							
D3913-041 Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1			
				85345.									
D3914-041 Long Basket Lid Assembly (350)		Manufactured	No			100	Each	0.0000	1	1			
				85346.									

BR 126-14.

BR 126-14.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 06, 2012 3:46:16 PM

Page 2

Work Order ID: 85344

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/6/2012

Required Date: 6/20/2012

Start Qty: 1.00

Required Qty: 1.00

D3917-3 Washer	Manufactured	No		100	Each	59.0000	6	6
<hr/>								
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
			FP	23				
			85028	23			6	
			ST070	36				
			84773	36				
D3953-3 Gas Spring Stud, Lid	Manufactured	No		100	Each	19.0000	2	2
<hr/>								
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
			ST075	19				
			82939	19			2	
D3953-7 Spring Spacer	Manufactured	No		100	Each	29.0000	2	2
<hr/>								
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
			ST075	29				
			82940	29			2	
D3953-9 Gas Spring Washer	Manufactured	No		100	Each	41.0000	2	2
<hr/>								
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
			ST075	41				
			82035	1				
			82941	40				
D3953-17 Gas Spring Spacer	Manufactured	No		100	Each	23.0000	2	2
<hr/>								
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
			ST075	23				
			82937	23			2	
D3953-19 Gas Spring Bracket	Manufactured	No		100	Each	38.0000	1	1
<hr/>								
			<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
			ST075	38				
			82938	38			1	

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Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



# Picklist Print

Wednesday, June 06, 2012 3:46:16 PM

Page 3

Work Order ID: 85344

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/6/2012

Required Date: 6/20/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-21	Manufactured	No	100	Each	3.0000	1	1
Gas Spring Bracket							

Location	Loc Qty	Loc Code
----------	---------	----------

ST075	3	
-------	---	--

81456	3	
-------	---	--

D3969-3	Manufactured	No	100	Each	46.0000	1	1
Spring (Basket Lid)							

Location	Loc Qty	Loc Code
----------	---------	----------

ST272	46	
-------	----	--

64285	1	
-------	---	--

81887	5	
-------	---	--

82942	40	
-------	----	--

AN3-14A	Purchased	No	100	Each	81.0000	4	4
Bolt							

Location	Loc Qty	Loc Code
----------	---------	----------

ST352	81	
-------	----	--

121415	6	
--------	---	--

121444	25	
--------	----	--

121708	50	
--------	----	--

AN3-16A	Purchased	No	100	Each	117.0000	2	2
Bolt							

Location	Loc Qty	Loc Code
----------	---------	----------

ST352	117	
-------	-----	--

117441	47	
--------	----	--

118628	1	
--------	---	--

120986	19	
--------	----	--

121708	50	
--------	----	--

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Page 3

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 06, 2012 3:46:17 PM

Page 4

Work Order ID: 85344

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/6/2012

Required Date: 6/20/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A	Purchased	No	100	Each	78.0000	4	4
Bolt							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
338	4	
121181	4	
ST338	74	
117872	34	
<u>121541</u>	40	

AN4-12	Purchased	No	100	Each	53.0000	3	3
Bolt							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST357	53	
118626	1	
119775	2	
<u>121652</u>	50	

AN310-4	Purchased	No	100	Each	136.0000	3	3
NUT							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	136	
120124	1	
120518	9	
121011	1	
<u>121349</u>	25	
121827	100	

AN310C4	Purchased	No	100	Each	38.0000	2	2
Nut							

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	38	
<u>120360</u>	13	
121166	3	
121444	22	

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 06, 2012 3:46:17 PM

Page 5

Work Order ID: 85344

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/6/2012

Required Date: 6/20/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,101.0000

6

6

Nut

## Location

## Loc Qty

## Loc Code

ST300

2101

115835

4

117885

32

119017

929

119075

138

121349

188

121444

810

MS21042L5

Purchased

No

100

Each

1,389.0000

4

4

Nut

## Location

## Loc Qty

## Loc Code

300

500

121652

500

ST300

889

108827

8

116105

5

116548

43

117611

18

119109

807

17651

8

MS24665-151

Purchased

No

100

Each

202.0000

3

3

Cotter Pin

## Location

## Loc Qty

## Loc Code

ST309

202

17566

202

MS24665-300

Purchased

No

100

Each

153.0000

2

Cotter Pin

## Location

## Loc Qty

## Loc Code

GA

149

118234

149

ST309

4

116823

4

Wednesday, June 06, 2012 3:46:17 PM

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Page 5

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 06, 2012 3:46:17 PM

Page 6

Work Order ID: 85344

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/6/2012

Required Date: 6/20/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Washer

Purchased

No

100

Each

774.0000

6

Location

Loc Qty

Loc Code

ST275

774

121350

774

NAS1149F0563P

Washer

Purchased

No

100

Each

976.0000

4

Location

Loc Qty

Loc Code

ST275

976

121350

976

NAS1149F0332P

WASHER

Purchased

No

100

Each

636.0000

8

Location

Loc Qty

Loc Code

ST275

636

117735

13

119225

10

120986

200

121259

200

121584

36

121585

1

121825

173

17317

3

NAS1149C0432R

Washer

Purchased

No

100

Each

3,862.0000

2

Location

Loc Qty

Loc Code

ST297

1094

117291

94

119124

1000

ST298

2768

121255

2768

Wednesday, June 06, 2012 3:46:17 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

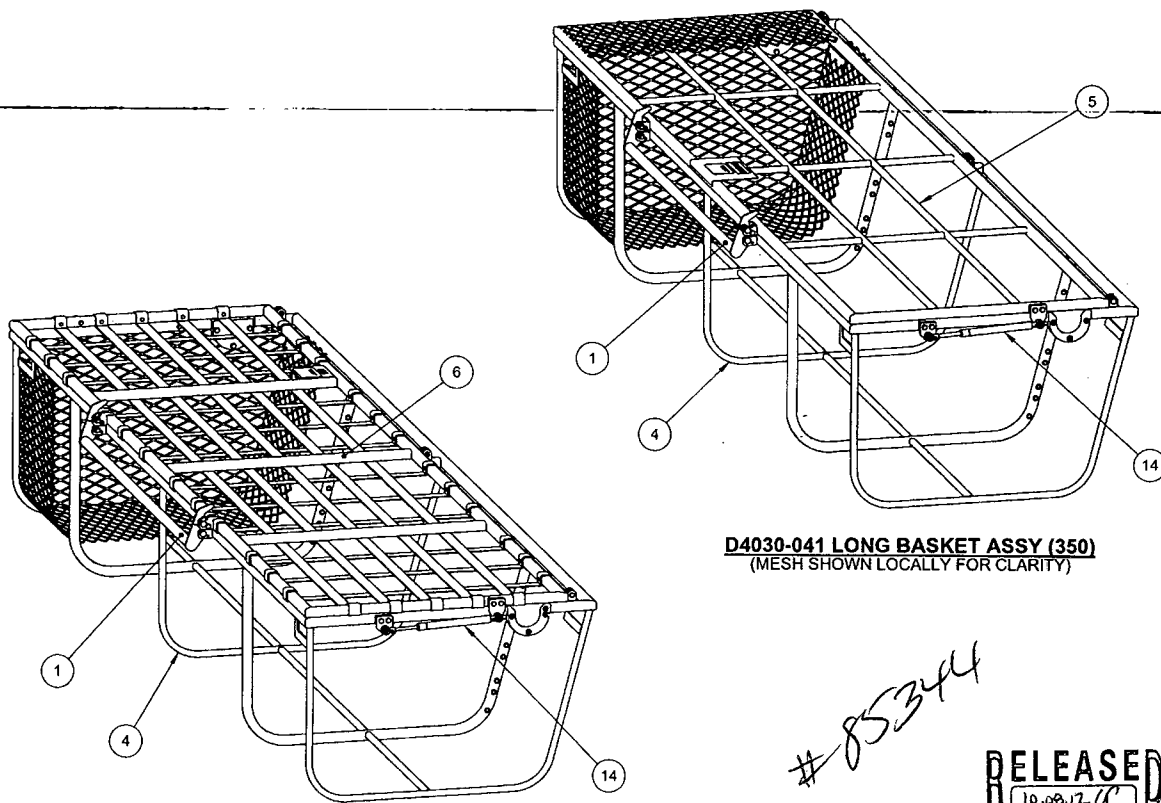
**NOTE:** Date & initial all entries



ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	1	D3914-041	LONG BASKET, LID ASSY. (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER

# NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX  
-043: 57 lbs APPROX



**D4030-041 LONG BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

#85344

RELEASED  
10-08-12  
ECN 10-596

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D8-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ALS		
DRAWN			
CHECKED			
MFG. APPR.	JFS		
APPROVED			
DE APPR.			
DATE	10.07.23		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4030</b> TITLE <b>LONG BASKET ASSY (350)</b> REV. C SHEET 1 OF 3 SCALE NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

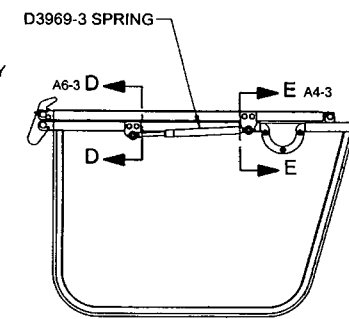
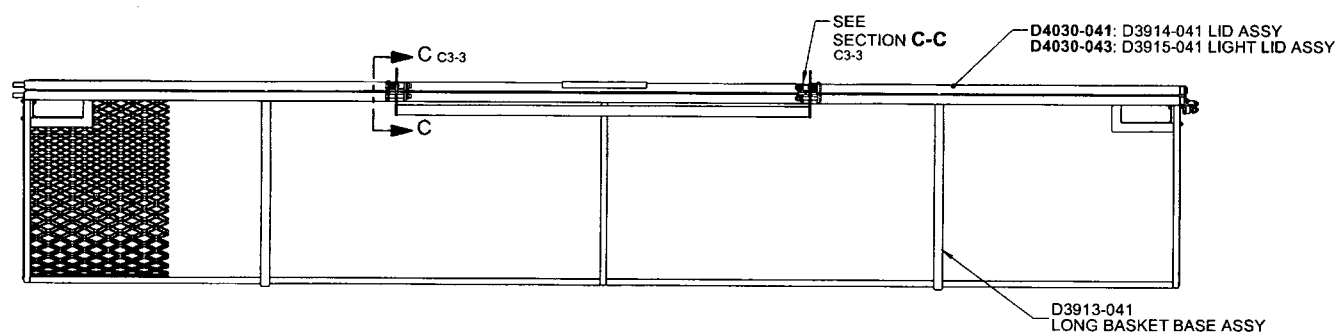
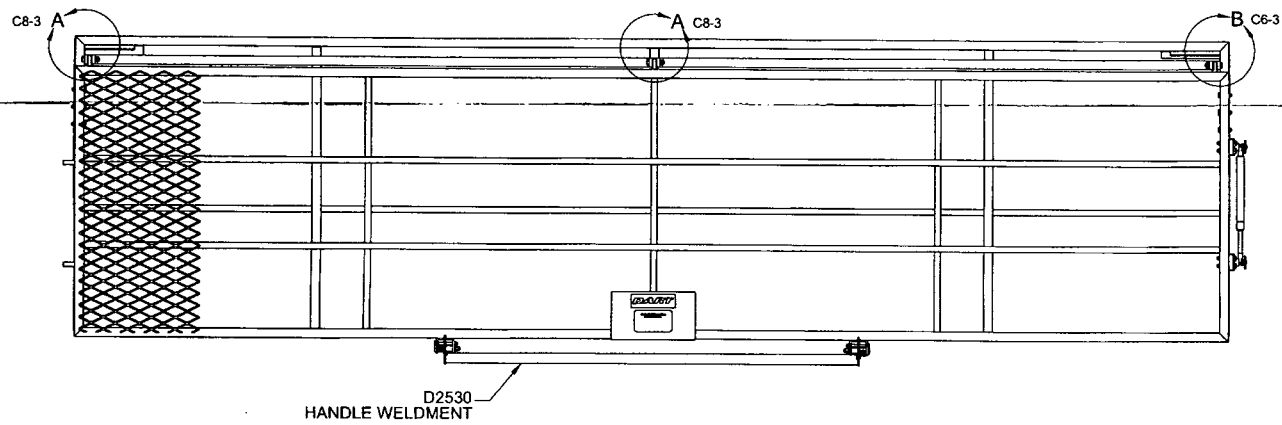
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1



**D4030-041 LONG BASKET ASSY (350) (SHOWN)**  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

**D4030-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

#85344  
**RELEASED**  
10.08.17

DESIGN	ALS	<b>DART AEROSPACE LTD</b>	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	SFS	D4030	SHEET 2 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	LONG BASKET ASSY (350)	NTS
DATE	10.07.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

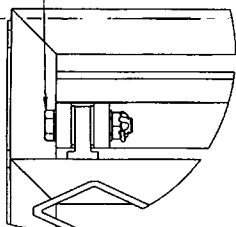
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

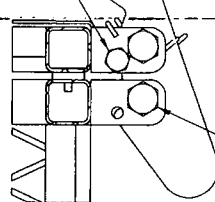
**NOTE:** Date & initial all entries

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



**DETAIL A** D8-2  
D5-2

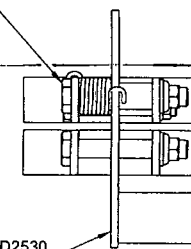
D4030-041: AN3-16A BOLT  
MS21042L3 NUT  
D4030-043: AN3-20A BOLT  
MS21042L3 NUT



**SECTION C-C** B4-2  
B6-2

D4030-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4030-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW F-F** C3-3

D2530  
HANDLE WELDMENT  
REF

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

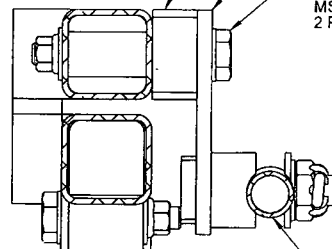
D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



**SECTION E-E** 81-2

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

# 85344

**RELEASED**  
10.08.124

DESIGN	ALS	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	JFS	D4030	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET-ASSY (350)	NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries